

6. (Amended) The process as claimed in claim 1, characterized in that the sheet is lifted at the trimming point so as to break the contact between the glass and the metal bath and to facilitate the trimming.

7. (Amended) The process as claimed in claim 1, characterized in that the glass ribbon is stretched laterally over the surface of the bath, in the forming zone, and it is accompanied in its movement by means of continuous and flexible guiding elements made of a solid material capable of adhering to the molten glass, these elements spreading out the ribbon by means of two spreader fingers, the trimming instrument or instruments being placed just after the spreader fingers.

8. (Amended) The process as claimed in claim 1, characterized in that the speed of the ribbon in the float is kept to less than 10 m/min.

9. (Amended) The process as claimed in claim 1, characterized in that the ribbon is wound in line.

10. (Amended) The process as claimed in claim 1, characterized in that the edges of the ribbon are chemically toughened, in line or after the ribbon has been wound.

11. (Amended) A plant for implementing the process according to claim 1, characterized in that it comprises at least one trimming device placed in the forming zone.

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13. (Amended) The application of the process as claimed in claim 1 to the manufacture of sheets of glass with a thickness of less than 2 mm, particularly sheets of film glass.

14. (Amended) A glass ribbon or sheet obtained by a float process, particularly by the process as claimed in claim 1, characterized in that its lateral edges are slightly rounded or have a slight thickening and a slight rib before the rounded edge or the thickening.